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How to Build Horsepower: Volume 1  
American Bookseller

[Jeep 4X4 Performance Handbook](#)

[How to Build Max-Performance Chevy Small-Blocks on a Budget](#)

How to Build Horsepower - Volume 1 gives you an inside look at the techniques expert engine builder David

Vizard uses to build horsepower in engines from 4 cylinders to big-block V-8s. With over 40 years of experience in tracking down the subtle factors that add up to big power improvements, David explains how you can get these same results in your workshop. This volume covers major engine components including: the short block, cylinder heads, camshafts, induction, carburetion, ignition, headers, and exhaust systems. Get the most from any engine with this clearly-written book.

### [Books in Print](#)

Chevy's W-series 348 and later the 409 became legends on the street. Recently, the 348s and 409s have enjoyed a high-performance renaissance and many speed manufacturers are making heads, blocks, and virtually every part for these engines.

### [Carburetors and Intake Manifolds](#)

Over the last 40 years, millions of Chrysler, AMC, and Jeep vehicles have used these differentials, propelling these high-performance vehicles to victory on the street, in drag racing, and other applications. Chrysler used the Dana 60 and BorgWarner Sure-Grip high-performance differentials in the Challenger, Charger, Barracuda, Super Bee and many other renowned Chrysler muscle cars. These differentials have been tied to historic powerhouse engines, such as the Chrysler Magnum and Hemi V8s in stock car, drag racing, and other forms of racing, making history in the process. Jeep CJs and Cherokees have used the Dana 44 and AMC 20 and put these differentials under tremendous loads, which often requires frequent rebuilds. After years of use, these differentials require

rebuilding, and of course aftermarket suppliers offer ring and pinion and other parts to upgrade these axles. In this Workbench series title, the focus is on the disassembly, inspection and step-by-step rebuild of the most popular high-performance differentials. Axles and differentials are not incredibly complex components, but there are some specific steps to follow for rebuilding, upgrading, and setting them up properly, and this book demystifies the process and explains it in detail. A book dedicated to the Dana, Sure-Grip, and AMC Jeep axles has never been published before, and Mopar, Jeep and AMC enthusiasts are hungry for this information. The Dana and AMC axles should remain in wide use into the foreseeable future, and therefore there will be a consistent demand for this information. This book will also feature extensive gear and application charts, so the reader is sure to select the correct gear ratio for a particular vehicle and application. Special coverage is therefore dedicated to ring and pinion gears. In addition selecting the best aftermarket and production axle shafts is covered as well as modifying and upgrading the differential housings.

### [How to Rebuild the Small-Block Ford](#)

For more than 40 years, Computerworld has been the leading source of technology news and information for IT influencers worldwide. Computerworld's award-winning Web site (Computerworld.com), twice-monthly publication, focused conference series and custom research form the hub of the world's largest global IT media network.

### [Computerworld](#)

Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block

Chevy engine. Each step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format.

## [How to Build Max-Performance Buick Engines](#)

A Step-by-Step Guide to Building Your Dream Hot Rod Inside and Out! Get revved up! Everything you need to know about building your dream hot rod is inside this book. You now have at your disposal the basic automotive techniques and tools necessary to install any modification to your car. Here's the fastest and easiest way to get started! Do-It-Yourself High-Performance Car Mods is designed to help you modify cars and light trucks for improved performance. While there are many books on individual systems on a car, this practical step-by-step guide provides you with a thorough working knowledge of ALL the systems in a single resource. Automotive journalist and experienced engineer Matt Cramer has created an invaluable reference for readers regardless of age or experience. Whether you're a hobbyist new to the world of performance cars or a veteran car enthusiast looking to take the next step, you will become better equipped to drive off in the car of your dreams. There's never been a simpler, more practical approach to modifying cars and light trucks, so you can do-it-yourself--and ultimately end up in the winner's circle! Do-It-Yourself High-Performance Car Mods includes valuable information on: How car systems work Simple ways to improve performance Getting more power out of your engine How to find reliable sources Separating marketing hype from reality Adjusting the engine components and controls for best performance How improving one area may impede another

## [American Book Publishing Record](#)

The photos in this edition are black and white. Skylarks, GSXs, Grand Nationals, Rivieras, Gran Sports; the list of formidable performance Buicks is impressive. From the torque monsters of the 1960s to the high-flying Turbo models of the '80s, Buicks have a unique place in performance history. During the 1960s, when word of the mountains of torque supplied by the big-inch Buicks hit the street, nobody wanted to mess with them. Later, big-inch Buicks and the Hemi Chryslers went at it hammer and tongs in stock drag shootouts and in the pages of the popular musclecar magazines of the day. The wars between the Turbo Buicks and Mustang GTs in the 1980s were also legendary, as both cars responded so well to modifications. "How to Build Max-Performance Buick Engines" is the first performance engine book ever published on the Buick family of engines. This book covers everything from the Nailheads of the '50s and early '60s, to the later evolutions of the Buick V-8 through the '60s and '70s, through to the turbo V-6 models of the '70s and '80s. Veteran magazine writer and Buick owner Jefferson Bryant supplies the most up-to-date information on heads, blocks, cams, rotating assemblies, interchangeability, and oiling-system improvements and modifications, along with details on the best performance options available, avenues for aftermarket support, and so much more. Finally, the Buick camp gets the information they have been waiting for, and it's all right here in "How to Build Max-Performance Buick Engines."

### [David Vizard's How to Port and Flow Test Cylinder Heads](#)

The Chevy big-block has been installed in millions of cars and trucks over the past 50 years, including Camaros, Chevelles, Corvettes, Impalas, and a multitude of trucks. Extracting maximum performance has been the pursuit of engine builders ever since this engine was new in 1964. As a follow-up title to his How to Build Max-Performance Chevy Big-Blocks on a Budget, master engine builder David Vizard takes big-block Chevy engine

building to the next level and shows how to build these extreme high-performance engines without breaking the bank. It goes well beyond the basic performance techniques and delves into exceptional detail on each component group of the engine. Vizard shows you how to build the ultimate big-blocks for the street: engines that are up to 850 hp on 91-octane pump gas, which is a monumental achievement. The Chevy big-block has been substantially under-valved, and the key to getting the best performance from this engine is to deal effectively with this design limitation. Vizard explains how to minimize intake-valve shrouding, reveals the science behind all cam-timing events, and explains how to arrive at the correct valve overlap for maximum efficiency. Vizard also covers the nuances of piston ports, rings, and connecting rods so the rotating assembly is strong and working at its peak. Finally, a special section presents a number of max-performance big-block sample builds. This volume includes a huge range of cutting-edge aftermarket parts and advanced tuning techniques. If you're serious about building a max-performance Chevy big-block engine for the street or track, you owe it to your engine and yourself to include this book in your automotive library.

### [How to Build and Modify Chevrolet Small-Block V-8 Cylinder Heads](#)

For more than 40 years, Computerworld has been the leading source of technology news and information for IT influencers worldwide. Computerworld's award-winning Web site (Computerworld.com), twice-monthly publication, focused conference series and custom research form the hub of the world's largest global IT media network.

### [Cars & Parts](#)

Over 220,000 entries representing some 56,000 Library of Congress subject headings. Covers all disciplines of science and technology, e.g., engineering, agriculture, and domestic arts. Also contains at least 5000 titles published before 1876. Has many applications in libraries, information centers, and other organizations concerned with scientific and technological literature. Subject index contains main listing of entries. Each entry gives cataloging as prepared by the Library of Congress. Author/title indexes.

### [Pure and Applied Science Books, 1876-1982](#)

The photos in this edition are black and white. Acclaimed automotive technical writer David Vizard examines the finer points of carburetors and intake manifolds, looking for the smallest of modifications and upgrades which often result in large performance gains. How to Build Horsepower: Volume 2 includes Carter, Holley, Predator, Weber, Dellorto, and Mikuni carbs, dozens of factory and aftermarket manifolds, tunnel ram intakes, etc. Also covers carb calibration methods, analysis of different designs, mixture ration, test results of various carb and intake combinations.

### [How to Build Killer Big-Block Chevy Engines](#)

### [Jeep 4x4 Performance Handbook, 3rd Edition](#)

## [Canadian Periodical Index](#)

The photos in this edition are black and white. Since its introduction in 1965, the big-block Chevy engine has been a force to be reckoned with on both the street and track. Over the past four decades, the big-block has undergone a constant evolution toward greater efficiency and durability. It's also picked up more displacement, as General Motors is now offering crate engines up to 572 ci, and aftermarket versions have gone much larger still. In "How to Build Killer Big-Block Chevy Engines," author Tom Dufur reviews the commonly available factory parts along with many aftermarket offerings, and discusses the advantages of both. Additionally, he includes popular buildup recipes and showcases the dyno results, proving theories and sharing in-depth research. Dufur's decades of experience designing, assembling, tuning, and racing the big-block Chevy engine truly shines through. A wealth of full-color photos, charts, and graphs makes it easy to understand the critical points of these great engines. In-depth chapters on design, engine preparation, and assembly show you how to develop your own big-block Chevy to its full potential. Whether your big-block is destined for life in a street car, a race car, or even a boat, the wealth of information in this book will ensure it has ample power and longevity once it's all together.

## [Jeep, Dana and Chrysler Differentials](#)

## [David Vizard's How to Build Horsepower](#)

How to build small-block Chevy engines for maximum performance. Includes sections on heads, cams, exhaust systems, induction modifications, dyno-tested engine combinations, and complete engine build-ups.

### [Small-Block Chevy Engine Buildups](#)

Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more.

### [How to Super Tune and Modify Holley Carburetors](#)

Author Vizard covers blending the bowls, basic porting procedures, as well as pocket porting, porting the intake runners, and many advanced procedures. Advanced procedures include unshrouding valves and developing the ideal port area and angle.

### [How to Rebuild Your Small-Block Chevy](#)

[C3 Corvette: How to Build & Modify 1968–1982](#)

[Do-It-Yourself High Performance Car Mods : Rule the Streets](#)

[Computerworld](#)

[How to Build Horsepower, Volume 2](#)

Small mods and upgrades can result in large performance gains! Acclaimed technical writer David Vizard provides you with the latest technical updates to Carter, Holley, Predator, Weber, Dellorto, and Mikuni carburetors, plus calibration methods, analysis of different designs, mixture ratios and intake combinations.

[Methods for Building Horsepower in Any Engine](#)

[David Vizard's Chevy Big Blocks](#)

The C3 Corvette's swooping fenders and unmistakable body style capture the imagination and make it an enduring classic. About a half-million Corvettes were sold between 1968 and 1982, and the unique combination of Shark style, handling, and V-8 performance is revered. Some early C3s, built between 1968 and 1974, are simply too rare and valuable to be modified, particularly the big-block cars. The later Corvettes, built from 1975 to 1982, came with low-compression engines that produced anemic performance. The vast majority of these Corvettes are affordable, plentiful, and the ideal platform for a high-performance build. Corvette expert, high-performance shop owner, and builder Chris Petris shows how to transform a mundane C3 into an outstanding high-performance car. Stock Corvettes of this generation carry antiquated brakes, steering, suspension, and anemic V-8 engines with 165 to 220 hp. He covers the installation of top-quality aftermarket suspension components, LS crate engines, big brakes, frame upgrades, and improved driveline parts. The book also includes popular upgrades to every component group, including engine, transmission, differential, suspension, steering, chassis, electrical system, interior, tires, wheels, and more. Whether you are mildly modifying your Corvette for greater comfort and driveability or substantially modifying it for vastly improved acceleration, braking, and handling, this book has insightful instruction to help you reach your goals. No other book provides as many popular how-to projects to comprehensively transform the C3 Corvette into a 21st-century sports car.

[How to Build Horsepower](#)

[How to Rebuild & Modify Chevy 348/409 Engines](#)

In *How to Super Tune and Modify Holley Carburetors*, best selling author Vizard explains the science, the function, and most importantly, the tuning expertise required to get your Holley carburetor to perform its best for your performance application.

### [Mein allererstes Buch der Farben](#)

This revised and updated color edition of *How to Rebuild the Small-Block Ford* walks you step by step through a rebuild, including: planning your rebuild, disassembly and inspection, choosing the right parts, machine work, assembling your engine, and first firing and break-in.

### [How to Build Horsepower: Volume 1](#)

Extracting maximum torque and horsepower from engines is an art as well as a science. David Vizard is an engineer and more aptly an engine building artist who guides the reader through all the aspects of power production and high-performance engine building. His proven high-performance engine building methods and techniques are revealed in this all-new edition of *How to Build Horsepower*. Vizard goes into extreme depth and detail for drawing maximum performance from any automotive engine. The production of power is covered from the most logical point from the air entering the engine all the way to spent gasses leaving through the exhaust. Explained is how to optimize all the components in between, such as selecting heads for maximum flow or port heads for superior power output, ideal valvetrain components, realizing the ideal rocker arm ratios for a particular application, secrets for selecting the best cam, and giving unique insight into all facets of cam performance. In

addition, he covers how to select and setup superchargers, nitrous oxide, ignition and other vital aspects of high-performance engine building.

### [American Bookseller](#)

In this fully updated third edition of Jeep 4x4 Performance Handbook, Jeep experts Jim Allen and James Weber give you all the information and expertise you need to build and drive your ultimate Jeep without breaking the bank.

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